



**H.S. WHITE**

**CORPORATION**

Marine and Industrial Specialists

# METAL BELLOWS EXPANSION JOINTS TECHNICAL DATA



## Short Style Specification Chart Style 55



SLP-Short Style Low Pressure  
 SMP-Short Style Medium Pressure  
 SHP-Short Style High Pressure

Size (in.)	Series	Pressure (PSIG)	O.A.L.	Weight (lbs.)	Non-current Movements (in.)			Spring Rates (lbs./in.)	
					Comp.	Ext.	Lateral	Axial	Lateral
2	SLP	50	6	11	0.64	0.16	0.1	681	945
	SMP	150	6	11				681	945
	SHP	300	6	15				681	945
2.5	SLP	50	6	15	0.64	0.16	0.1	664	1,304
	SMP	150	6	15				664	1,304
	SHP	300	6.5	21				1,253	2,469
3	SLP	50	6	17	0.64	0.16	0.1	703	1,962
	SMP	150	6	17				703	1,962
	SHP	300	7	27				1,343	3,760
3.5	SLP	50	6	23	0.64	0.16	0.1	728	2,132
	SMP	150	6	23				728	2,132
	SHP	300	7	35				1,342	3,938
4	SLP	50	7	27	0.64	0.16	0.1	756	2,740
	SMP	150	7	27				756	2,740
	SHP	300	7.5	45				1,410	5,118
5	SLP	50	8	31	1.04	0.26	0.1	564	3,088
	SMP	150	8	31				581	2,328
	SHP	300	8	58				2,150	10,931
6	SLP	50	8	40	1.04	0.26	0.2	337	1,973
	SMP	150	8	40				744	3,975
	SHP	300	9	81				2,846	14,368
8	SLP	50	9	63	1.28	0.32	0.2	250	1,307
	SMP	150	9.5	64				901	4,720
	SHP	300	11	123				2,833	14,893
10	SLP	50	9.5	89	1.28	0.32	0.1	397	3,273
	SMP	150	9.5	91				1,346	11,120
	SHP	300	11	169				4,119	34,129
12	SLP	50	10	132	1.28	0.32	0.1	309	3,075
	SMP	150	10	134				1,534	14,342
	SHP	300	12	242				7,148	62,597
14	SLP	50	10.5	184	1.28	0.32	0.1	356	4,181
	SMP	150	10.5	189				1,899	20,721
	SHP	300	12.5	348				3,797	41,651
16	SLP	50	11	202	1.28	0.32	0.1	651	9,449
	SMP	150	11	206				2,452	35,626
	SHP	300	13	400				4,887	59,981
18	SLP	50	12	267	1.44	0.36	0.1	559	10,229
	SMP	150	12	272				2,380	43,365
	SHP	300	14	524				4,721	72,641
20	SLP	50	12	342	1.44	0.36	0.1	753	17,181
	SMP	150	12	347				2,960	67,035
	SHP	300	14	665				5,818	132,337
22	SLP	50	12	379	1.44	0.36	0.1	599	16,035
	SMP	150	12.5	389				3,248	83,910
	SHP	300	14.5	779				6,380	139,960
24	SLP	50	13	455	1.44	0.36	0.1	898	28,938
	SMP	150	13	461				3,544	108,343
	SHP	300	15	992				6,958	180,225

SLP-Short Style Low Pressure  
 SMP-Short Style Medium Pressure  
 SHP-Short Style High Pressure



## Short Style Specification Chart Style 22

Size (in.)	Series	Pressure (PSIG)	O.A.L.	Weight (lbs.)	Non-concurrent Movements (in.)			Spring Rates (lbs./in.)	
					Comp.	Ext.	Lateral	Axial	Lateral
2	SLP	50	6	2	0.64	0.16	0.1	681	945
	SMP	150		4				681	945
	SHP	300		4				681	945
2.5	SLP	50	7	3	0.64	0.16	0.1	664	1,304
	SMP	150		3				664	1,304
	SHP	300		3				1,253	2,469
3	SLP	50	9	4	0.64	0.16	0.1	703	1,962
	SMP	150		4				703	1,962
	SHP	300		4				1,343	3,760
3.5	SLP	50	9	4	0.64	0.16	0.1	728	2,132
	SMP	150		4				728	2,132
	SHP	300		4				1,342	3,938
4	SLP	50	9	5	0.64	0.16	0.1	756	2,740
	SMP	150		5				756	2,740
	SHP	300		5				1,410	5,118
5	SLP	50	10	7	1.04	0.26	0.1	564	3,088
	SMP	150		7				581	2,328
	SHP	300		8				2,150	10,931
6	SLP	50	10	9	1.04	0.26	0.2	337	1,973
	SMP	150		9				744	3,975
	SHP	300		10				2,846	14,368
8	SLP	50	10	9	1.28	0.32	0.2	250	1,307
	SMP	150		10				901	4,720
	SHP	300		12				2,833	14,893
10	SLP	50	10	12	1.28	0.32	0.1	397	3,273
	SMP	150		14				1,346	11,120
	SHP	300		15				4,119	34,129
12	SLP	50	10	15	1.28	0.32	0.1	309	3,075
	SMP	150		17				1,534	14,342
	SHP	300		22				7,148	62,597
14	SLP	50	12	18	1.28	0.32	0.1	356	4,181
	SMP	150		23				1,899	20,721
	SHP	300		31				3,797	41,651
16	SLP	50	12	22	1.28	0.32	0.1	651	9,449
	SMP	150		26				2,452	35,626
	SHP	300		34				4,887	59,981
18	SLP	50	12	25	1.44	0.36	0.1	559	10,229
	SMP	150		30				2,380	43,365
	SHP	300		40				4,721	72,641
20	SLP	50	14	41	1.44	0.36	0.1	753	17,181
	SMP	150		46				2,960	67,035
	SHP	300		61				5,818	132,337
22	SLP	50	14	41	1.44	0.36	0.1	599	16,035
	SMP	150		51				3,248	83,910
	SHP	300		68				6,380	139,960
24	SLP	50	14	50	1.44	0.36	0.1	898	28,938
	SMP	150		55				3,544	108,343
	SHP	300		74				6,958	180,225
30 36 40	DS	50	14	56	1.44	0.36	0.2	960	175,000
				67				1,100	248,000
				72				1,490	380,000
42 46 48	DS	50	14	84	1.60	0.40	0.2	1,680	410,000
				98				1,742	470,000
				170				3,600	500,000
50 52 54	DS	25	14	179	1.60	0.40	0.2	2,500	174,900
				210				3,215	318,000
				218				3,605	604,000
60 66 72	DS	25	14	242	1.60	0.40	0.1	4,200	780,000
				283				4,400	1,300,500
				309				4,750	2,800,300
84 86 108	DS	15	14	395	1.60	0.40	0.1	5,478	4,610,000
				460				6,300	12,100,000
				491				7,210	18,400,000
126 132 144	DS	15	14	565	1.60	0.40	0.08	8,008	19,500,000
				600				8,715	21,000,000
				660				9,430	25,000,100

## Short Style Specification Chart Style 44 and 66

SLP-Short Style Low Pressure  
 SMP-Short Style Medium Pressure  
 SHP-Short Style High Pressure

Style 44



Style 66



Size (in.)	Series	Pressure (PSIG)	O.A.L.	Weight (lbs.)	Non-concurrent Movements (in.)			Spring Rates (lbs./in.)	
					Comp.	Ext.	Lateral	Axial	Lateral
2	SLP	50	6	10	0.64	0.16	0.1	681	945
	SMP	150		10				681	945
	SHP	300		10				681	945
2.5	SLP	50	6	13	0.64	0.16	0.1	664	1,304
	SMP	150		13				664	1,304
	SHP	300		13				1,253	2,469
3	SLP	50	6	13	0.64	0.16	0.1	703	1,962
	SMP	150		13				703	1,962
	SHP	300		13				1,343	3,760
3.5	SLP	50	6	20	0.64	0.16	0.1	728	2,132
	SMP	150		20				728	2,132
	SHP	300		20				1,342	3,938
4	SLP	50	7	18	0.64	0.16	0.1	756	2,740
	SMP	150		18				756	2,740
	SHP	300		18				1,410	5,118
5	SLP	50	8	21	1.04	0.26	0.1	564	3,088
	SMP	150		21				581	2,328
	SHP	300		22				2,150	10,931
6	SLP	50	8	26	1.04	0.26	0.2	337	1,973
	SMP	150		26				744	3,975
	SHP	300		27				2,846	14,368
8	SLP	50	8	46	1.28	0.32	0.2	250	1,307
	SMP	150		37				901	4,720
	SHP	300		40				2,833	14,893
10	SLP	50	8	46	1.28	0.32	0.1	397	3,273
	SMP	150		48				1,346	11,120
	SHP	300		50				4,119	34,129
12	SLP	50	9	76	1.28	0.32	0.1	309	3,075
	SMP	150		78				1,534	14,342
	SHP	300		84				7,148	62,597
14	SLP	50	9	107	1.28	0.32	0.1	356	4,181
	SMP	150		112				1,899	20,721
	SHP	300		121				3,797	41,651
16	SLP	50	9	138	1.28	0.32	0.1	651	9,449
	SMP	150		142				2,452	35,626
	SHP	300		152				4,887	59,981
18	SLP	50	10	149	1.44	0.36	0.1	559	10,229
	SMP	150		154				2,380	43,365
	SHP	300		166				4,721	72,641
20	SLP	50	10	191	1.44	0.36	0.1	753	17,181
	SMP	150		196				2,960	67,035
	SHP	300		214				5,818	132,337
22	SLP	50	10	219	1.44	0.36	0.1	599	16,035
	SMP	150		229				3,248	83,910
	SHP	300		249				6,380	139,960
24	SLP	50	11	265	1.44	0.36	0.1	898	28,938
	SMP	150		271				3,544	108,343
	SHP	300		292				6,958	180,225
30	DS	50	11	377	1.44	0.36	0.2	960	175,000
				497				1,100	248,000
				602				1,490	380,000
42	DS	50	11	641	1.60	0.40	0.2	1,680	410,000
				750				1,742	470,000
				810				3,600	500,000
50	DS	25	11	900	1.60	0.40	0.2	2,500	174,900
				1,008				3,215	318,000
				1,061				3,605	604,000
60	DS	25	11	1,347	1.60	0.40	0.1	4,200	780,000
				1,591				4,400	1,300,500
				1,799				4,750	2,800,300
84	DS	15	11	2,137	1.60	0.40	0.1	5,478	4,610,000
				3,916				6,300	12,100,000
				3,200				7,210	18,400,000
126	DS	15	11	4,400	1.60	0.40	0.08	8,008	19,500,000
				4,700				8,715	21,000,000
				5,200				9,430	25,000,100

## Long Style Specification Chart Style 55

LLP-Long Style Low Pressure  
 LMP-Long Style Medium Pressure  
 LHP-Long Style High Pressure



Size (in.)	Series	Pressure (PSIG)	O.A.L.	Weight (lbs.)	Non-concurrent Movements (in.)			Spring Rates (lbs./in.)	
					Comp.	Ext.	Lateral	Axial	Lateral
2	LLP	50	8	11	1.60	0.40	0.5	389	180
	LMP	150	8	11			0.3	483	219
	LHP	300	8	15	0.96	0.24	0.3	1,052	471
2.5	LLP	50	10	15	1.60	0.40	0.5	279	105
	LMP	150	10	15			0.3	688	253
	LHP	300	10.5	22	1.20	0.30	0.2	1,403	896
3	LLP	50	9.5	17	1.60	0.40	0.6	312	166
	LMP	150	9.5	18			0.4	721	379
	LHP	300	11	28	1.20	0.30	0.3	1,474	778
3.5	LLP	50	10	23	1.60	0.40	0.6	336	228
	LMP	150	8.5	24			0.4	589	686
	LHP	300	9.5	36	1.28	0.32	0.3	1,209	1,284
4	LLP	50	10	28	1.60	0.40	0.6	378	342
	LMP	150	10	28			0.4	743	671
	LHP	300	11	47	1.28	0.32	0.3	1,564	1,412
5	LLP	50	11	33	2.40	0.60	0.5	242	249
	LMP	150	11.5	34			0.5	922	862
	LHP	300	13	61	1.60	0.40	0.4	1,760	1,601
6	LLP	50	12	41	2.40	0.60	0.75	260	369
	LMP	150	12	43			0.6	762	1,003
	LHP	300	13	87	1.76	0.44	0.45	1,924	2,292
8	LLP	50	13	67	3.20	0.80	0.75	541	951
	LMP	150	13	69			0.55	1,014	1,788
	LHP	300	15	126	2.08	0.52	0.4	1,846	3,240
10	LLP	50	12.5	91	3.20	0.80	0.6	263	856
	LMP	150	12.5	97			0.45	984	3,344
	LHP	300	14	173	2.08	0.52	0.3	2,318	6,826
12	LLP	50	14.5	136	3.20	0.80	0.8	335	1,015
	LMP	150	15	141			0.5	1,144	3,311
	LHP	300	16.5	251	2.08	0.52	0.3	11,532	3,971
14	LLP	50	15	189			0.7	359	1,291
	LMP	150	15	195	2.88	0.72	0.5	1,055	3,850
	LHP	300	16	358			0.4	2,373	8,924
16	LLP	50	15.5	206			0.7	362	1,676
	LMP	150	15.5	213	2.88	0.72	0.4	1,362	6,318
	LHP	300	16.5	411			0.4	3,054	14,233
18	LLP	50	15.5	272			0.5	419	2,415
	LMP	150	16	279	2.88	0.72	0.35	1,588	9,163
	LHP	300	17	537			0.3	3,257	19,258
20	LLP	50	15	342			0.4	428	3,761
	LMP	150	15	349	2.88	0.72	0.3	1,721	14,290
	LHP	300	17	673			0.3	3,134	26,708
22	LLP	50	16.5	387			0.6	346	3,068
	LMP	150	17	399	2.88	0.72	0.25	2,430	24,241
	LHP	300	18.5	793			0.25	3,012	49,988
24	LLP	50	15	460			0.2	641	10,432
	LMP	150	15	468	2.88	0.72	0.2	2,531	38,408
	LHP	300	17.5	1,007			0.2	4,970	75,699

## Long Style Specification Chart Style 22

LLP-Long Style Low Pressure  
 LMP-Long Style Medium Pressure  
 LHP-Long Style High Pressure



Size (in.)	Series	Pressure (PSIG)	O.A.L.	Weight (lbs.)	Non-concurrent Moments (in.)			Spring Rates (lbs.in.)	
					Comp.	Ext.	Lateral	Axial	Lateral
2	LLP	50	10	2	1.60	0.40	0.5	389	180
	LMP	150		6			0.3	483	219
	LHP	300		6	0.96	0.24	0.3	1,052	471
2.5	LLP	50	10	2	1.60	0.40	0.5	279	105
	LMP	150		2			0.3	688	253
	LHP	300		3	1.20	0.24	0.2	1,403	896
3	LLP	50	10	3	1.60	0.40	0.6	312	166
	LMP	150		4			0.4	721	379
	LHP	300		3	1.20	0.30	0.3	1,474	778
3.5	LLP	50	10	3	1.60	0.40	0.6	336	228
	LMP	150		5			0.4	589	686
	LHP	300		5	1.28	0.30	0.3	1,209	1,284
4	LLP	50	10	4	1.60	0.40	0.6	378	342
	LMP	150		4			0.4	743	671
	LHP	300		5	1.28	0.32	0.3	1,564	1,412
5	LLP	50	14	9	2.40	0.60	0.5	242	249
	LMP	150		9			0.5	922	862
	LHP	300		10	1.60	0.40	0.4	1,760	1,601
6	LLP	50	14	11	2.40	0.60	0.75	260	369
	LMP	150		12			0.6	762	1,003
	LHP	300		14	1.76	0.44	0.45	1,924	2,292
8	LLP	50	17	21	3.20	0.80	0.75	541	951
	LMP	150		23			0.55	1,014	1,788
	LHP	300		23	2.08	0.52	0.4	1,846	3,240
10	LLP	50	17	29	3.20	0.80	0.6	263	856
	LMP	150		34			0.45	984	3,344
	LHP	300		33	2.08	0.52	0.3	2,318	6,826
12	LLP	50	17	30	3.20	0.80	0.8	335	1,015
	LMP	150		34			0.5	1,144	3,311
	LHP	300		40	2.08	0.52	0.3	11,532	3,971
14	LLP	50	17	25	2.88	0.72	0.7	359	1,291
	LMP	150		31			0.5	1,055	3,850
	LHP	300		45			0.4	2,373	8,924
16	LLP	50	17	29	2.88	0.72	0.7	362	1,676
	LMP	150		35			0.4	1,362	6,318
	LHP	300		50			0.4	3,054	14,233
18	LLP	50	17	33	2.88	0.72	0.5	419	2,415
	LMP	150		39			0.35	1,588	9,163
	LHP	300		61			0.3	3,257	19,258
20	LLP	50	17	40	2.88	0.72	0.4	428	3,751
	LMP	150		46			0.3	1,721	14,290
	LHP	300		70			0.3	3,134	26,708
22	LLP	50	18	47	2.88	0.72	0.6	346	3,068
	LMP	150		57			0.25	2,730	24,241
	LHP	300		83			0.25	6,012	49,988
24	LLP	50	18	65	2.88	0.72	0.2	641	10,432
	LMP	150		71			0.2	2,531	38,408
	LHP	300		97			0.2	4,970	75,699
30 36 40	DL	50	18	130	3.20	0.80		960	64,500
				157				1,160	132,000
				173				1,300	158,000
42 46 48	DL	50	18	182	3.20	0.80		1,186	230,000
				200				1,244	260,000
				210				2,400	368,000
50 52 54	DL	25	18	220	3.20	0.80		1,440	45,500
				250				2,200	80,100
				265				2,290	90,900
60 66 72	DL	25	18	288	3.20	0.80		2,580	115,000
				350				2,840	150,500
				380				3,100	225,000
84 86 108	DL	15	18	490	3.20	0.80		3,610	1,500,000
				640				4,150	1,900,000
				660				4,670	2,300,000
126 132 144	DL	15	18	730	3.20	0.80		5,100	2,800,000
				810				5,650	3,200,000
				900				6,100	3,600,000

# Long Style Specification Chart Styles 44 and 66

LLP-Long Style Low Pressure  
 LMP-Long Style Medium Pressure  
 LHP-Long Style High Pressure



Size (in.)	Series	Pressure (PSIG)	O.A.L.	Weight (lbs.)	Non-concurrent Movements (in.)			Spring Rates (lbs.in.)	
					Comp.	Ext.	Lateral	Axial	Lateral
2	LLP	50	8	10	1.60	0.40	0.5	389	180
	LMP	150		10			0.3	483	219
	LHP	300		10	0.96	0.24	0.3	1,052	471
2.5	LLP	50	8	13	1.60	0.40	0.5	279	105
	LMP	150		13			0.3	688	253
	LHP	300		14	1.20	0.30	0.2	1,403	896
3	LLP	50	8	13	1.60	0.40	0.6	312	166
	LMP	150		14			0.4	721	379
	LHP	300		14	1.20	0.30	0.3	1,474	778
3.5	LLP	50	8	20	1.60	0.40	0.6	336	228
	LMP	150		21			0.4	589	686
	LHP	300		21	1.28	0.32	0.3	1,209	1,284
4	LLP	50	8	19	1.60	0.40	0.6	378	342
	LMP	150		19			0.4	743	671
	LHP	300		20	1.28	0.32	0.3	1,564	1,412
5	LLP	50	11	23	2.40	0.60	0.5	242	249
	LMP	150		24			0.5	922	862
	LHP	300		25	1.60	0.40	0.4	1,760	1,601
6	LLP	50	12	27	2.40	0.60	0.75	260	369
	LMP	150		29			0.6	762	1,003
	LHP	300		33	1.76	0.44	0.45	1,924	2,292
8	LLP	50	12	50	3.20	0.80	0.75	541	951
	LMP	150		42			0.55	1,014	1,788
	LHP	300		43	2.08	0.52	0.4	1,846	3,240
10	LLP	50	12	48	3.20	0.80	0.6	263	856
	LMP	150		54			0.45	984	3,344
	LHP	300		54	2.08	0.52	0.3	2,318	6,826
12	LLP	50	12	80	3.20	0.80	0.8	335	1,015
	LMP	150		85			0.5	1,144	3,311
	LHP	300		93	2.08	0.52	0.3	11,532	3,971
14	LLP	50	12	112	2.88	0.72	0.7	359	1,291
	LMP	150		118			0.5	1,055	3,850
	LHP	300		131			0.4	2,373	8,924
16	LLP	50	12	142	2.88	0.72	0.7	362	1,676
	LMP	150		149			0.4	1,362	6,318
	LHP	300		163			0.4	3,054	14,233
18	LLP	50	12	154	2.88	0.72	0.5	419	2,415
	LMP	150		161			0.35	1,588	9,163
	LHP	300		179			0.3	3,257	19,258
20	LLP	50	12	191	2.88	0.72	0.4	428	3,761
	LMP	150		198			0.3	1,721	14,290
	LHP	300		222			0.3	3,134	26,708
22	LLP	50	13	227	2.88	0.72	0.6	346	3,068
	LMP	150		239			0.25	2,730	24,241
	LHP	300		263			0.25	6,012	49,988
24	LLP	50	13	270	2.88	0.72	0.2	641	10,432
	LMP	150		278			0.2	2,531	38,408
	LHP	300		307			0.2	4,970	75,699
30	DL	50	13	350	3.20	0.80	0.2	960	64,500
36				530				1,160	132,000
40				626				1,300	158,000
42	DL	50	13	730	3.20	0.80	0.2	1,186	230,000
46				806				1,244	260,000
48				930				2,400	368,000
50	DL	25	13	980	3.20	0.80	0.3	1,440	45,500
52				1,100				2,200	80,100
54				1,150				2,290	90,900
60	DL	25	13	1,433	3.20	0.80	0.2	2,580	115,000
66				1,650				2,840	150,500
72				1,850				3,100	225,000
84	DL	15	13	2,240	3.20	0.80	0.15	3,610	1,500,000
86				4,100				4,150	1,900,000
108				4,600				4,670	2,300,000
126	DL	15	13	5,050	3.20	0.80	0.1	5,100	2,800,000
132				5,400				5,650	3,200,000
144				6,600				6,100	3,600,000

# Universal Tied Expansion Joints

Unaflex® Universal Tied Expansion Joints are capable of absorbing greater lateral movements than standard bellows type expansion joints. Bellows manufactured of 321 Stainless steel. Assembly designed in accordance with EJMA standards. Available with optional liners or covers. Working temperature 500°F Working pressure up to 150 PSI.



- Standard bellows material: A/SA240 321ss
- Design Temperature: 500°F
- Design Pressure: Up to 150 psig
- Standard end connections are 150# drill plate flanges (AWWA Class D C207)
- Overall lengths are based on 150# drilling standard plate flange thicknesses.
- Overall length may change if other type of flanges are requested.

*Optional liners and covers are available upon request.*

## Fixed 150# Plate Flanges

Nominal Size (in.)	Lateral Mvmt. (in.)	O.A.L. (in.)	Lateral Spring Rt (lbs./in.)	Added Mvmt. per 1" add'l length	Number of Rods	For Nipple Ends Add to Flange Unit O.A.L.	Nominal Size (in.)	Lateral Mvmt. (in.)	O.A.L. (in.)	Lateral Spring Rt (lbs./in.)	Added Mvmt. per 1" add'l length	Number of Rods	For Nipple Ends Add to Flange Unit O.A.L.
2	1.5 3.8 5.4	16	22	0.188	2	4	10	0.6875	16	1572	0.128	2	6
		22						22	518				
		28						18	249				
		40						10	94				
		52							48				
64		30											
2.5	1.4 3.3 4.6	14	28	0.157	2	4	12	1.1875	22.5	805	0.110	2	8
		22						28.5	386				
		28						40.5	147				
		40						52.5	76				
		52						64.5	47				
64	76.5	31											
3	1.3 3.1 4.5	16	32	0.152	2	4	14	1.1875	22.5	818	0.102	4	8
		22						28.5	395				
		28						40.5	149				
		40						52.5	78				
		52						64.5	47				
64	76.5	32											
4	1.0 2.6 3.7	16	44	0.151	2	4	16	.9375	13	1435	0.100	4	8
		22						29	689				
		28						41	262				
		40						53	136				
		52						65	83				
64	77	56											
5	2.0 3.0 4.0	16	50	0.182	2	4	18	1.375	24	1460	0.098	4	8
		22						30	757				
		28						42	308				
		40						54	165				
		52						66	103				
64	78	70											
6	1.5 3.5 4.0	16	100	0.152	2	6	20	1.3125	24	1817	0.092	4	10
		22						30	961				
		28						42	397				
		40						54	215				
		52						66	134				
64	78	92											
8	1.5 3.5 4.0	16 22 28 40 52 64	120	0.138	2	6	24	.75	25	4205	0.079	4	10
								1.1875	31	2056			
								2.125	43	795			
								3.0	55	417			
								3.9375	67	256			
		4.9375	79	173									
		30	.8125	26	80	0.073	4	10	30	1.1875	32	4818	
										1.9375	44	2696	
										2.625	56	1187	
										3.4375	68	663	
4.1875	80									423			



## Externally Pressurized-Type EXS Single



Nominal Size (in.)	Pressure (PSIG) at 600 deg F	O.A.L. (in.)	Axial Movements		Axial Spring Rates (lbs./in.)	
			Compression	Extension	150 PSIG Style	300 PSIG Style
2	150	25	4	1	190	388
	300	34	6	2	130	260
		42	8	2	97	194
2.5	150	25	4	1	120	240
	300	34	6	2	80	160
		40	8	2	72	125
3	150	25	4	1	150	380
	300	34	6	2	90	230
		40	8	2	85	190
4	150	25	4	1	185	540
	300	34	6	2	116	340
		40	8	2	94	270
5	150	25	4	1	390	990
	300	34	6	2	270	670
		40	8	2	210	490
6	150	27	4	1	470	1,180
	300	35	6	2	315	800
		42	8	2	250	590
8	150	27	4	1	650	1,450
	300	35	6	2	410	850
		42	8	2	325	710
10	150	27	4	1	780	1,740
	300	35	6	2	490	1,015
		42	8	2	390	870
12	150	29	4	1	980	2,020
	300	37	6	2	610	1,213
		45	8	2	520	1,050
14	150	29	4	1	1,940	3,896
	300	37	6	2	1,220	2,370
		45	8	2	980	1,930
16	150	29	4	1	2,180	4,320
	300	37	6	2	1,370	2,630
		45	8	2	1,080	2,152

*All technical data subject to change without notice  
Please see use, installation, precautions and technical pages*

## Externally Pressurized-Type EXD Double



Nominal Size (in.)	Pressure (PSIG) at 600 deg F	O.A.L.	Axial Movements (in.)		Axial Spring Rates (lbs./in.)	
			Compression	Extension	150 PSIG Style	300 PSIG Style
2	150	40	8	2	190	388
	300	60	12	4	130	260
		72	16	4	97	194
2.5	150	40	8	2	120	240
	300	60	12	4	80	160
		72	16	4	72	125
3	150	40	8	2	150	380
	300	60	12	4	90	230
		72	16	4	85	190
4	150	40	8	2	185	540
	300	60	12	4	116	340
		72	16	4	94	270
5	150	40	8	2	390	990
	300	60	12	4	270	670
		72	16	4	210	490
6	150	40	8	2	470	1,180
	300	60	12	4	315	800
		72	16	4	250	590
8	150	40	8	2	650	1,450
	300	60	12	4	410	850
		72	16	4	325	710
10	150	40	8	2	780	1,740
	300	60	12	4	490	1,015
		72	16	4	390	870
12	150	46	8	2	980	2,020
	300	64	12	4	610	1,213
		76	16	4	520	1,050
14	150	46	8	2	1,940	3,896
	300	64	12	4	1,220	2,370
		76	16	4	980	1,930
16	150	46	8	2	2,180	4,320
	300	64	12	4	1,370	2,630
		76	16	4	1,080	2,152

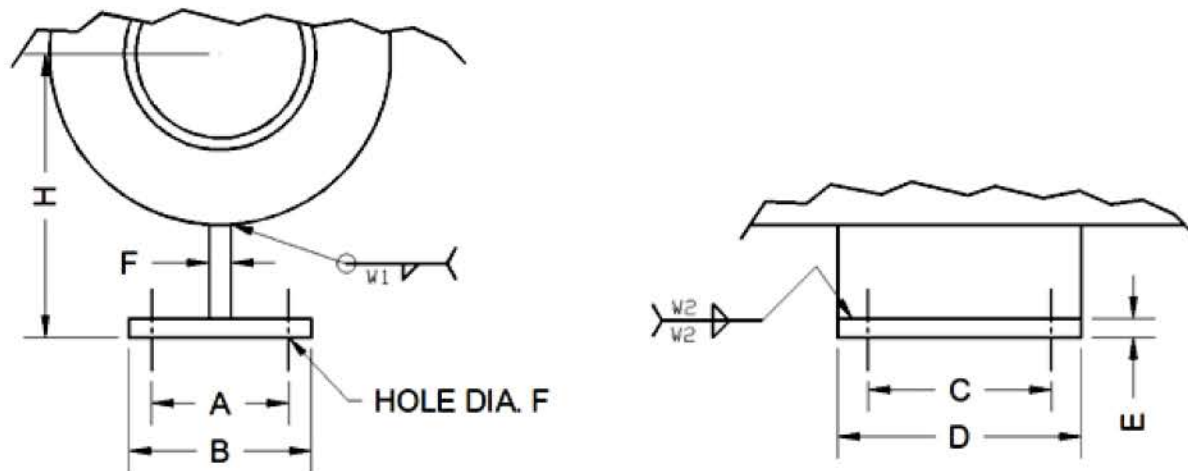
*All technical data subject to change without notice  
Please see use, installation, precautions and technical pages*

## Externally Pressurized-Anchor Dimensions

Externally pressurized expansion joints are capable of absorbing large axial movements at higher pressures due to their bellows being pressurized externally. Absorbing large axial movements require high number of convolutions and this, in turn, increases the bellows instability. By pressurizing the bellows externally, while keeping the unit pressurized internally, bellows column instability problem is eliminated. This type of design also protects the bellows from outside medium, any possible damage during shipping, handling and installation, and from high flow velocities.

Standard end connections are 150# drilling plate flanges (AWWA Class D C207).

Overall lengths are based on 150# drilling standard plate flange thicknesses. Overall length may change if other type of flanges are requested.



Nom. Dia.	A	B	C	D	E	F	H	Hole Dia.	W1	W2
1.5"	1.5"	2.5"	7"	8	3/8"	3/8"	5.25"	1/2"	3/16"	3/16"
2"-3.5"	2.75"	4"	6.75"	8	3/8"	3/8"	7.31"	5/8"	3/16"	3/16"
4"-6"	4.5"	6.25"	6"	8	1/2"	1/2"	9.38"	7/8"	1/4"	1/4"
8"-10"	5.25"	8"	9.25"	12	1/2"	1/2"	12"	1 3/8"	1/4"	1/4"
12"-14"	5.25"	8"	9.25"	12	3/4"	3/4"	13"	1 3/8"	3/8"	3/8"
16"	5.5"	10"	11.5"	16	1	1	16"	2 1/4"	1/2"	1/2"

*All technical data subject to change without notice  
Please see use, installation, precautions and technical pages*

For sizes 18" and larger consult factory with application details. Units can be provided with pipe nipples, other types of flanges, anchor bases and other accessories. Anchors are not designed for pressure forces.

Specific requirements should be sent to the factory for engineering review. Spring rates shown are for **EACH** bellows.

Units come with 3/8" diameter 3000# threaded coupling drains as a standard.

## Series 5000 BPC Bellows Pump Connector Assemblies Metal Bellows Pump Connector Dimensions

Dash Number	Nominal I.D. (in.)	Overall Length (in.)	Flange Thickness (in.)
-032	2	3-1/2	5/8
-040	2-1/2	3-1/2	5/8
-048	3	4	5/8
-056	3-1/2	4	5/8
-064	4	4-1/2	5/8
-080	5	4-1/2	5/8
-096	6	5	5/8
-128	8	5	5/8
-160	10	6	3/4
-192	12	6	3/4
-224	14	8	1
-256	16	8	1

*All technical data subject to change without notice  
Please see use, installation, precautions and technical pages*

### Series 5000 BPC Pump Connector

#### Standard Operating Specifications

Max. Operating Pressure: 150 PSI

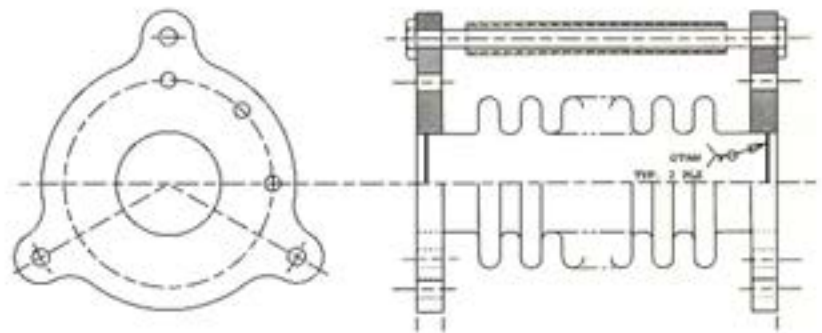
Max Operating Temperature: 500°F

#### Movements:

Axial Compression  
(2" ND to 8" ND): 0.5"

Axial Extension  
(10" ND to 16" ND): 0.75"

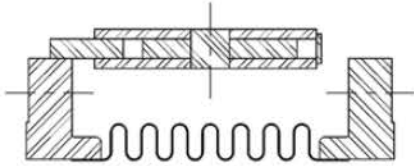
Lateral Offset  
(All sizes): 0.13"



Flanges to mate with ANSI B16.5 150# flange drilling.

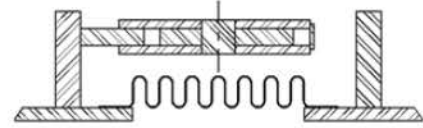
If flow velocity exceeds 25 feet per second, UNAFLEX® recommends adding a liner.

**Gimbal Short Style Type 22, 55**  
**Standard Sizes 2" through 24" diameter**



**Type 55**

**All SH units come with ANSI B16.5  
 300# flanges  
 Design Temperature 500 deg F.**



**Type 22**

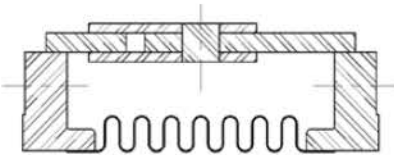
**Actual gimbal hardware may look different  
 than shown Movements in two planes:  
 +/-7 degrees in each plane**

Nominal Size (in.)	Series	Pressure (PSIG)	RFSO Flange Type 55 Overall Length (in.)	Welding Nipples Type 22 Overall Length (in.)	Movements (deg.)	Angular Spring Rate (in.-lbs./deg)
2	SL	50	5.25	14.75	+/-10	12
	SM	150	5.25	14.75	+/-10	12
	SH	300	5.75	14.75	+/-10	22
2.5	SL	50	5.50	14.75	+/-10	16
	SM	150	5.50	14.75	+/-10	16
	SH	300	6.25	14.75	+/-10	30
3	SL	50	5.75	14.75	+/-10	24
	SM	150	5.75	14.75	+/-10	24
	SH	300	6.75	14.75	+/-10	55
3.5	SL	50	6.00	15.00	+/-10	33
	SM	150	6.00	15.00	+/-10	33
	SH	300	7.50	15.25	+/-10	68
4	SL	50	6.25	15.00	+/-10	42
	SM	150	6.25	15.00	+/-10	42
	SH	300	7.75	15.25	+/-10	87
5	SL	50	6.50	15.00	+/-10	47
	SM	150	7.00	15.50	+/-10	49
	SH	300	7.75	15.13	+/-10	109
6	SL	50	7.25	15.50	+/-10	40
	SM	150	7.50	15.63	+/-10	89
	SH	300	8.50	15.75	+/-10	180
8	SL	50	9.00	16.75	+/-10	58
	SM	150	9.00	16.75	+/-10	175
	SH	300	11.00	17.50	+/-10	387
10	SL	50	9.50	16.88	+/-10	120
	SM	150	10.75	18.25	+/-10	373
12	SL	50	10.00	16.88	+/-10	140
	SM	150	10.25	17.00	+/-10	483
14	SL	50	10.25	16.88	+/-10	177
	SM	150	10.50	17.13	+/-10	657

## Gimbal Long Style Type 22, 55 Standard Sizes 2" through 24" diameter

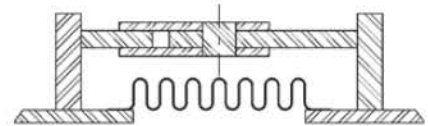
Nominal Size (in.)	Series	Pressure (PSIG)	RFSO Flange Type 55 Overall Length (in.)	Welding Nipples Type 22 Overall Length (in.)	Movements (deg.)	Angular Spring Rate (in.-lbs./deg)
2	LL	50	7.50	16.88	+/-10	7
	LM	150	7.50	16.88	+/-10	15
	LH	300	8.00	16.88	+/-10	31
2.5	LL	50	9.25	18.50	+/-10	14
	LM	150	9.25	18.50	+/-10	29
	LH	300	10.50	19.00	+/-10	52
3	LL	50	9.25	18.38	+/-10	14
	LM	150	9.50	18.50	+/-10	42
	LH	300	10.50	18.50	+/-10	69
3.5	LL	50	9.50	18.50	+/-10	16
	LM	150	8.00	17.00	+/-10	45
	LH	300	9.50	17.25	+/-10	78
4	LL	50	9.50	18.25	+/-10	21
	LM	150	9.50	18.25	+/-10	69
	LH	300	10.50	18.00	+/-10	111
5	LL	50	10.75	19.25	+/-10	38
	LM	150	11.25	19.63	+/-10	101
	LH	300	13.00	20.25	+/-10	253
6	LL	50	11.00	19.25	+/-10	57
	LM	150	11.25	19.63	+/-10	174
	LH	300	13.00	20.13	+/-10	318
8	LL	50	13.00	20.50	+/-10	102
	LM	150	13.00	20.50	+/-10	270
	LH	300	13.75	20.00	+/-10	502
10	LL	50	12.00	19.50	+/-10	144
	LM	150	12.50	20.00	+/-10	377
	LH	300	14.00	20.00	+/-10	856
12	LL	50	14.50	21.25	+/-10	215
	LM	150	14.75	21.75	+/-10	810
	LH	300	15.50	20.00	+/-10	1,258
14	LL	50	14.50	21.25	+/-10	297
	LM	50	15.00	21.50	+/-10	897
	LH	300	15.00	21.00	+/-10	1,381
16	LL	50	15.00	21.25	+/-10	388
	LM	150	15.00	21.00	+/-10	1,326
18	LL	50	15.50	29.25	+/-10	561
	LM	150	16.00	29.00	+/-10	1,182
20	LL	50	15.00	28.25	+/-10	421
	LM	150	16.50	29.00	+/-10	1,413
22	LL	50	16.25	29.13	+/-10	665
	LM	150	18.50	30.00	+/-10	1,822
24	LL	50	15.75	28.25	+/-10	756
	LM	150	19.00	30.00	+/-10	2,323

## Hinged Short Style Type 22, 55 Standard Sizes 2" through 24" diameter



**Type 55**

All SH units come with ANSI B16.5 300# flanges  
Design Temperature 500 deg F.



**Type 22**

Actual hinge hardware may look different  
than shown

Nominal Size (in.)	Series	Pressure (PSIG)	RFSO Flange Type 55 Overall Length (in.)	Welding Nipples Type 22 Overall Length (in.)	Movements (deg.)	Angular Spring Rate (in.-lbs./deg)
2	SL	50	5.25	14.75	+/-10	12
	SM	150	5.25	14.75	+/-10	12
	SH	300	5.75	14.75	+/-10	22
2.5	SL	50	5.50	14.75	+/-10	16
	SM	150	5.50	14.75	+/-10	16
	SH	300	6.25	14.75	+/-10	30
3	SL	50	5.75	14.75	+/-10	24
	SM	150	5.75	14.75	+/-10	24
	SH	300	6.75	14.75	+/-10	55
3.5	SL	50	6.00	15.00	+/-10	33
	SM	150	6.00	15.00	+/-10	33
	SH	300	7.50	15.25	+/-10	68
4	SL	50	6.25	15.00	+/-10	42
	SM	150	6.25	15.00	+/-10	42
	SH	300	7.75	15.25	+/-10	87
5	SL	50	6.50	15.00	+/-10	47
	SM	150	7.00	15.50	+/-10	49
	SH	300	7.75	15.13	+/-10	109
6	SL	50	7.25	15.50	+/-10	40
	SM	150	7.50	15.63	+/-10	89
	SH	300	8.50	15.75	+/-10	180
8	SL	50	9.00	16.75	+/-10	58
	SM	150	9.00	16.75	+/-10	175
	SH	300	11.00	17.50	+/-10	387
10	SL	50	9.50	16.88	+/-10	120
	SM	150	10.75	18.25	+/-10	373
12	SL	50	10.00	16.88	+/-10	140
	SM	150	10.25	17.00	+/-10	483
14	SL	50	10.25	16.88	+/-10	177
	SM	150	10.50	17.13	+/-10	657

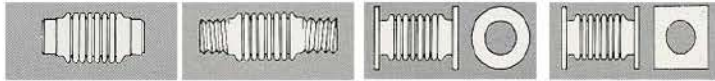
## Hinged Long Style Type 22, 55 Standard Sizes 2" through 24" diameter

Nominal Size (in.)	Series	Pressure (PSIG)	RFSO Flange Type 55 Overall Length (in.)	Welding Nipples Type 22 Overall Length (in.)	Movements (deg.)	Angular Spring Rate (in.-lbs./deg)
2	LL	50	7.50	16.88	+/-10	7
	LM	150	7.50	16.88	+/-10	15
	LH	300	8.00	16.88	+/-10	31
2.5	LL	50	9.25	18.50	+/-10	14
	LM	150	9.25	18.50	+/-10	29
	LH	300	10.50	19.00	+/-10	52
3	LL	50	9.25	18.38	+/-10	14
	LM	150	9.50	18.50	+/-10	42
	LH	300	10.50	18.50	+/-10	69
3.5	LL	50	9.50	18.50	+/-10	16
	LM	150	8.00	17.00	+/-10	45
	LH	300	9.50	17.25	+/-10	78
4	LL	50	9.50	18.25	+/-10	21
	LM	150	9.50	18.25	+/-10	69
	LH	300	10.50	18.00	+/-10	111
5	LL	50	10.75	19.25	+/-10	38
	LM	150	11.25	19.63	+/-10	101
	LH	300	13.00	20.25	+/-10	253
6	LL	50	11.00	19.25	+/-10	57
	LM	150	11.25	19.63	+/-10	174
	LH	300	13.00	20.13	+/-10	318
8	LL	50	13.00	20.50	+/-10	102
	LM	150	13.00	20.50	+/-10	270
	LH	300	13.75	20.00	+/-10	502
10	LL	50	12.00	19.50	+/-10	144
	LM	150	12.50	20.00	+/-10	377
	LH	300	14.00	20.00	+/-10	856
12	LL	50	14.50	21.25	+/-10	215
	LM	150	14.75	21.75	+/-10	810
	LH	300	15.50	20.00	+/-10	1,258
14	LL	50	14.50	21.25	+/-10	297
	LM	50	15.00	21.50	+/-10	897
	LH	300	15.00	21.00	+/-10	1,381
16	LL	50	15.00	21.25	+/-10	388
	LM	150	15.00	21.00	+/-10	1,326
18	LL	50	15.50	29.25	+/-10	561
	LM	150	16.00	29.00	+/-10	1,182
20	LL	50	15.00	28.25	+/-10	421
	LM	150	16.50	29.00	+/-10	1,413
22	LL	50	16.25	29.13	+/-10	665
	LM	150	18.50	30.00	+/-10	1,822
24	LL	50	15.75	28.25	+/-10	756
	LM	150	19.00	30.00	+/-10	2,323



# Tube-Flex Engine Exhaust Expansion Joints

## Style U-100 Expansion Joints



Type W Pipe Size	Type T Max. Operating Pressure at 70F	Type FP Stan- dard Length (in.)	Type SFP Part Number
1"	40	18	7001
1-1/4"	24	18	7101
1-1/2"	20	18	7201
2"	15	18	7002
3"	8	18	7003
4"	5	18	7004
5"	3	18	7005
6"	3	18	7006
8"	3	18	7008
10"	2	18	7010
12"	2	18	7012

## Pressure Thrust

When a bellows is pressurized, it reacts causing a load equal to its effective area X working pressure along its longitudinal axis. These loads must be considered when designing the system arrangement and appropriate anchors.

Size	Eff. Area Sq. in.	Size	Eff. Area Sq. in.	Size	Eff. Area Sq. in.
2	6.3	18	290	52	2,290
2-1/2	9.6	20	354	54	2,460
3	12.0	22	426	60	3,025
4	20	24	500	66	3,635
5	30	30	775	72	4,300
6	43.0	36	1,090	84	5,800
8	72.0	40	1,350	96	7,550
10	110	42	1,470	108	9,510
12	150	46	1,775	126	13,200
14	180	48	1,940	132	14,110
16	234	50	2,125	144	16,750