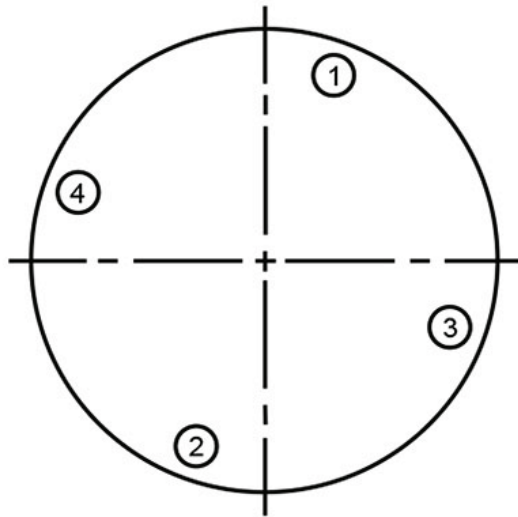




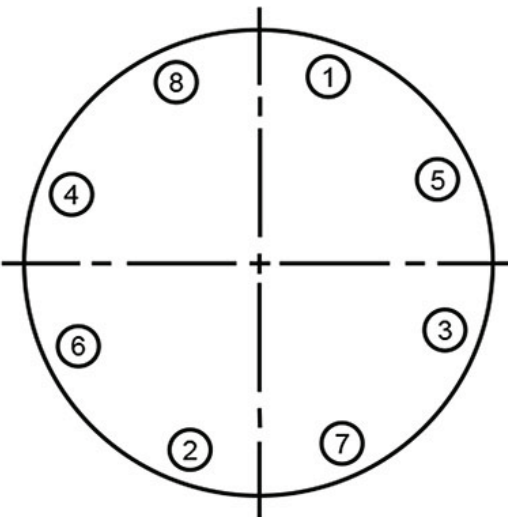
**H.S. WHITE**  
**CORPORATION**

Marine and Industrial Specialists

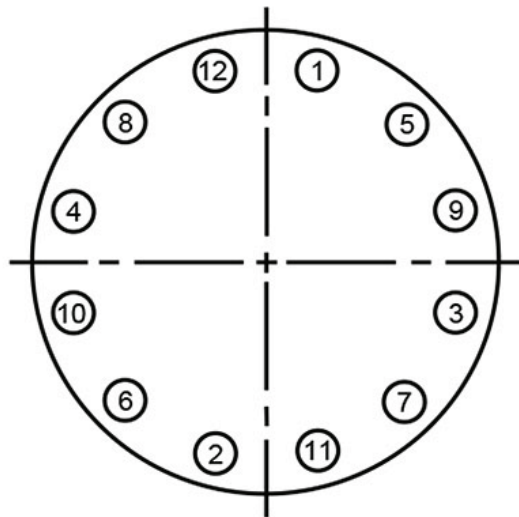
## FLANGE BOLT TORQUE SEQUENCE



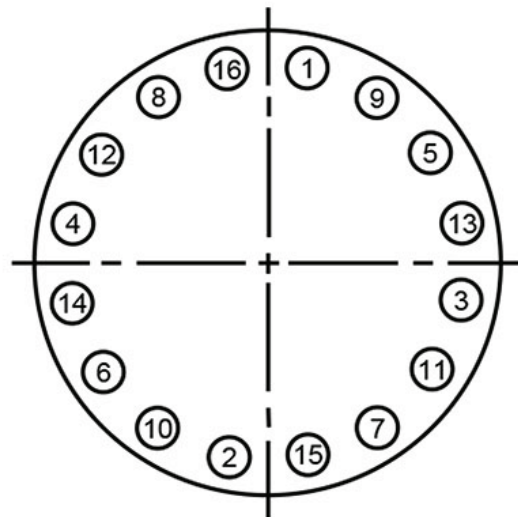
4-bolt



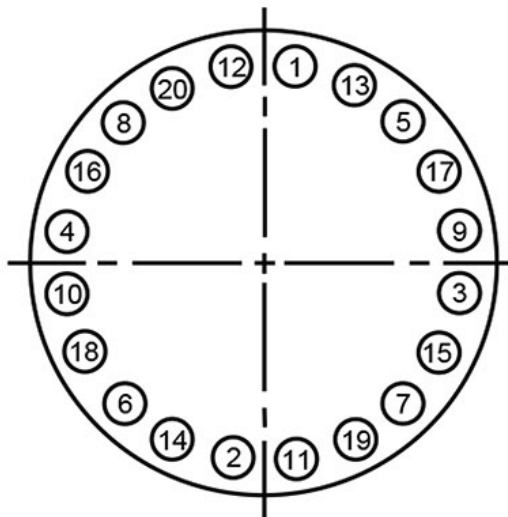
8-bolt



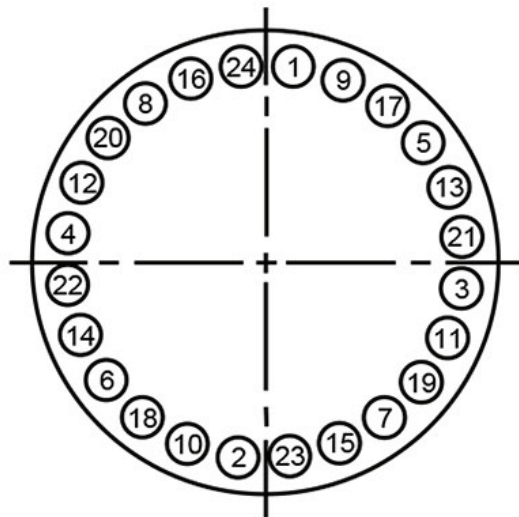
12-bolt



16-bolt



20-bolt



24-bolt